

# Increase power density and simplify designs using 3-D SiP modules

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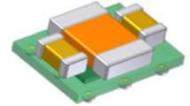
2019 IEEE PELS/PMSA Phoenix  
- PwrPACK 2019 Arizona State University



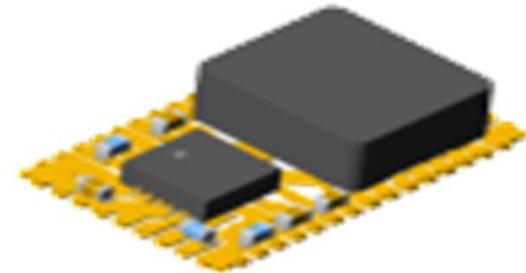
## Summary of topics

- IC Packaging technology trends
  - Cross pollination across eco-systems
- Power module technologies
  - Inductor types
  - Modules
    - Molded leadframe based
    - MicroSiP™ embedded die modules

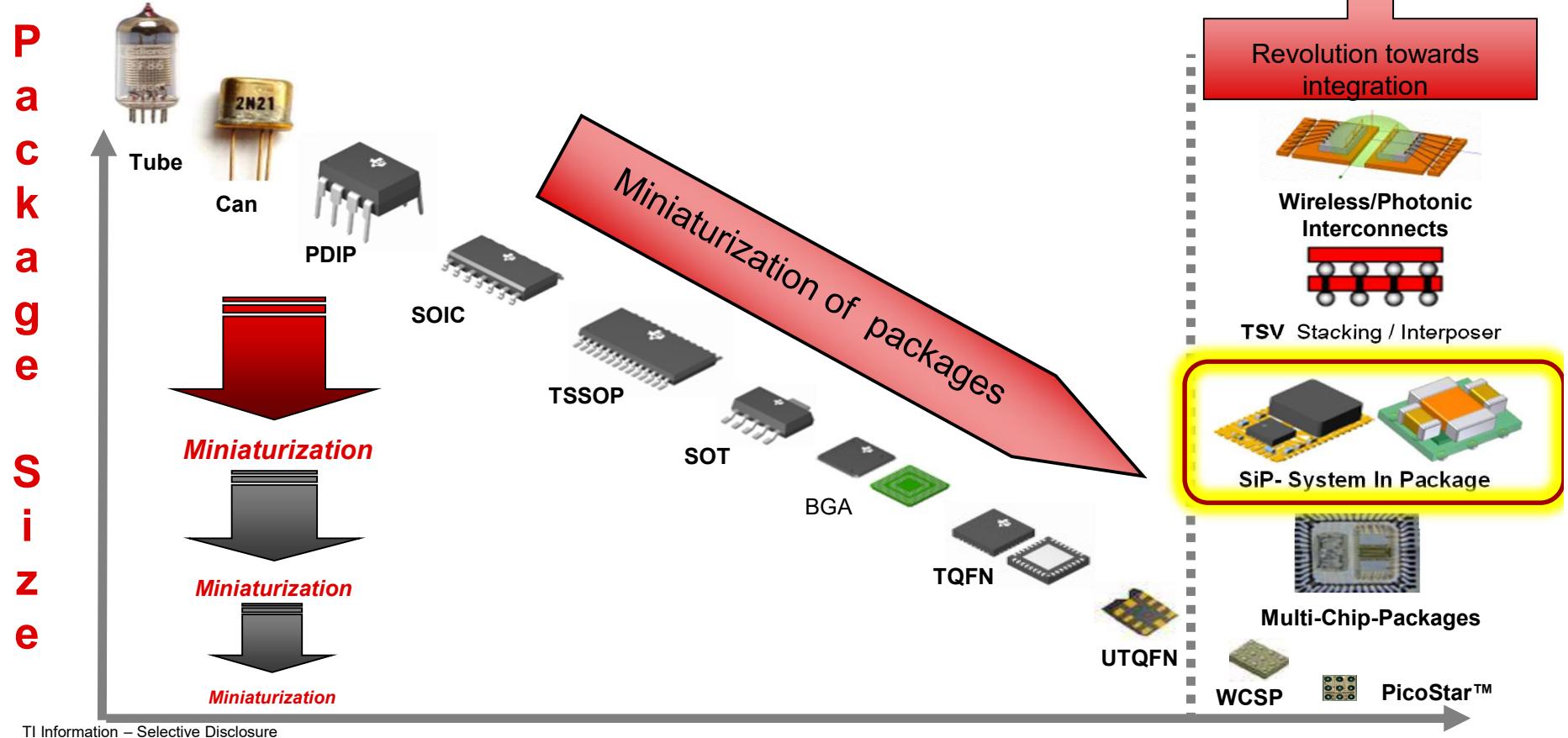
# T Power module packaging technology



- IC Packaging technology trends
  - Cross pollination across eco-systems
- Power module technologies
  - Inductor types
  - Modules
    - Molded leadframe based
    - MicroSiP™ embedded die modules

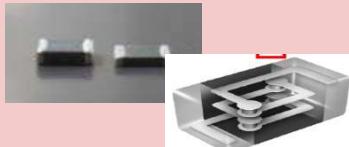
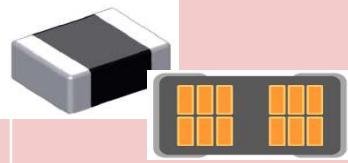


# IC packaging trends enabling disruptive technologies



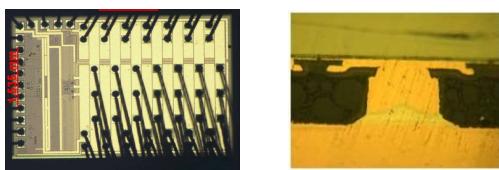
TI Information – Selective Disclosure

# Inductor technology matrix

	Chip (MultiLayer)	Chip (Molded)	Molded	Assembled
<b>Image</b>				
<b>Use</b>	Low I, <50V Low Cost	Low-Mid I, <20V	5-50A	Low Cost
<b>Features</b>	Sintered Ceramic with silver electrode windings	Flat Wire Winding, pressed magnetic powders with organic binders, chip format	Flat Wire Winding w/pressed magnetic powders & organic binders	Sintered or pressed metal cores with wound wire coils.
<b>Efficiency</b>		Low DCR, Soft Saturation	Low DCR, Soft Saturation	
<b>Density</b>		Compressed	Compressed	
<b>EMI</b>	Good	Good	Good	Fair/Poor
<b>Cost/other</b>				Lowest Cost

# Defining power modules

**Combine Silicon..**



**...Plus Components...**



**...On a Carrier...**

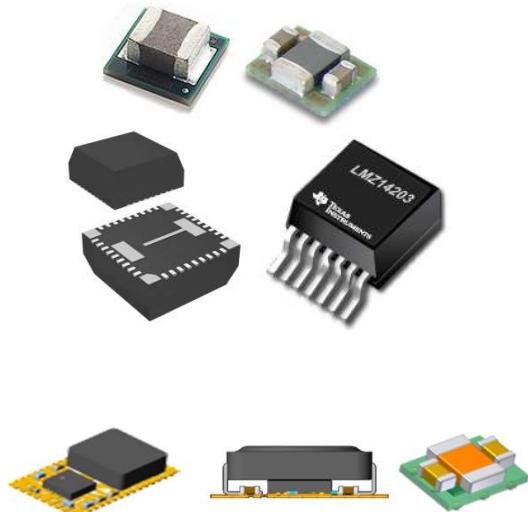


Leadframe

Laminate

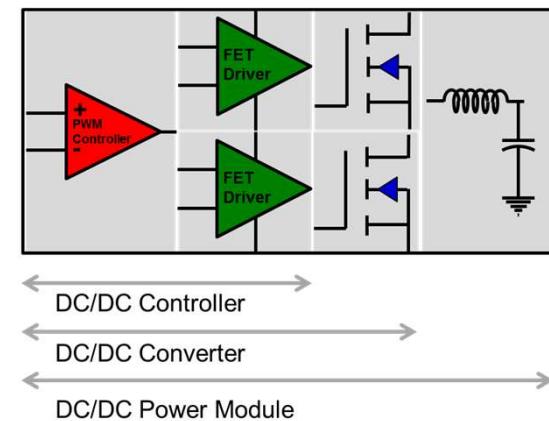
**...to Create a  
POWER MODULE**

Vin to Vout Complete  
System in Package

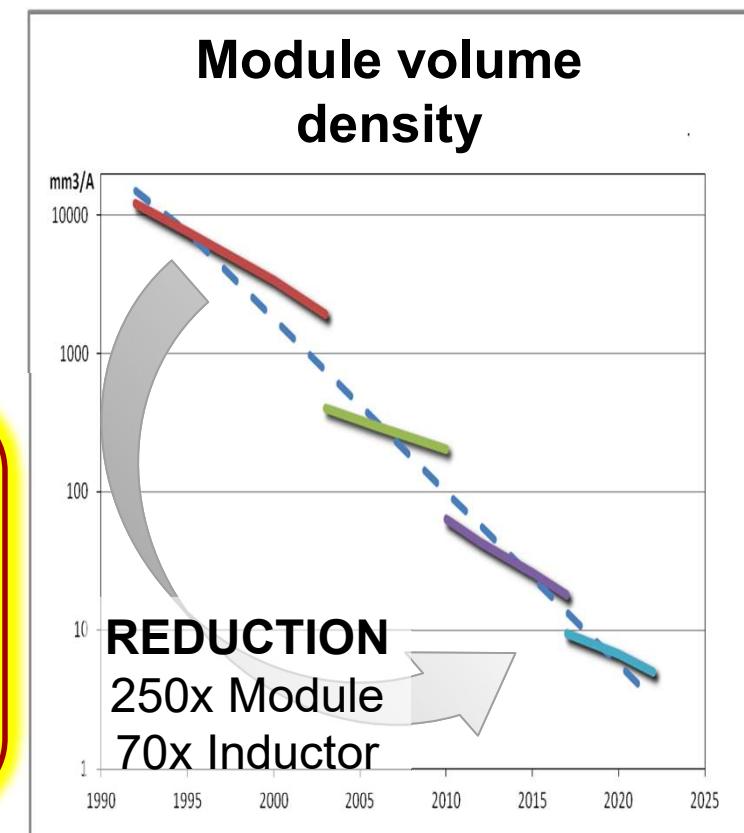
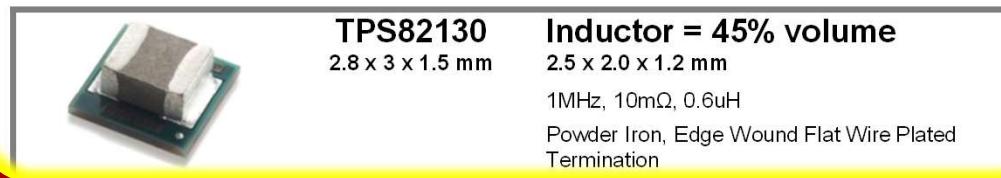


**Focus on POL**

**DC / DC**  
**Non-Isolated**  
**PE, Comms, Industrial, Enterprise**



# TI POL module — Continued integration over time



TI Information – Selective Disclosure

TEXAS INSTRUMENTS

# Leadframe-based passive integration

15-mm x 9-mm x 2.8-mm QFN



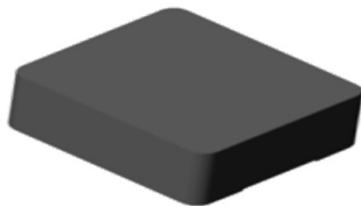
Resistors



Integrated  
Controller + FETs  
in a QFN pkg



Capacitors

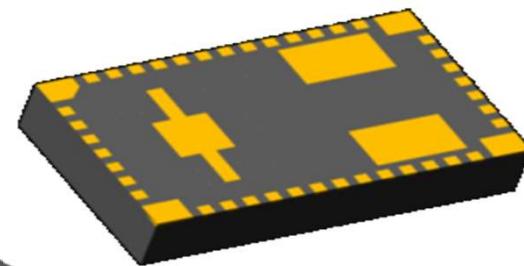


Inductor

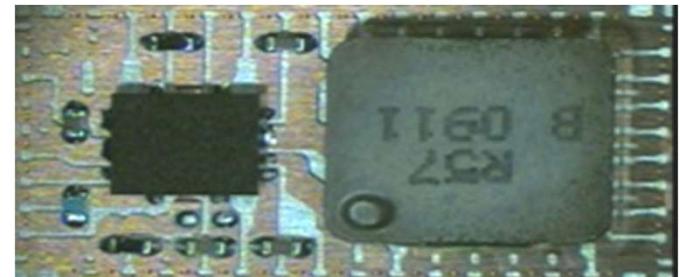


Sub Assembly

TI Leadframe



System-In-Package

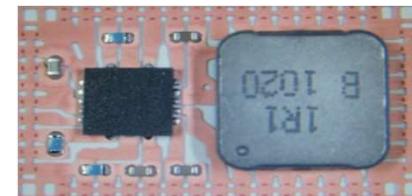


[http://www.ti.com/ww/en/analog/tps84620/index-B.shtml?DCMP=hpa\\_pwr\\_tps84&HQS=Sample+BA+tps84-bp](http://www.ti.com/ww/en/analog/tps84620/index-B.shtml?DCMP=hpa_pwr_tps84&HQS=Sample+BA+tps84-bp)

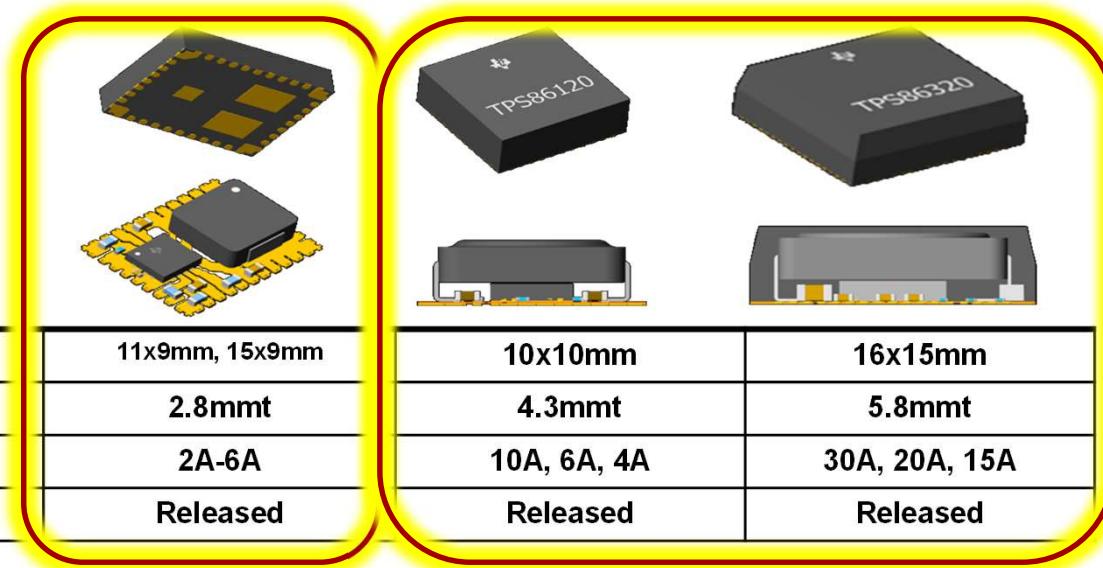
TI Information – Selective Disclosure

# Integrated power module integration trend

The screenshot shows a Texas Instruments product page for the TPS84620. The page features a header with the TI logo and navigation links for Products, Applications, Design Support, Sample & Buy, and Search. Below the header, there's a section for 'Ultra-Dense Power' featuring the 'TPS84620 6-A, 14.5-V Integrated Power Solution'. It includes a small image of the chip, its dimensions (15mm x 9mm x 2.8mm QFN), and a list of features: Simple PQL design, As few as 3 external components, High-density 800W/in³, and >90% efficiency with 13°C/W @<sub>ja</sub>. A 'Order free samples' button is also present.



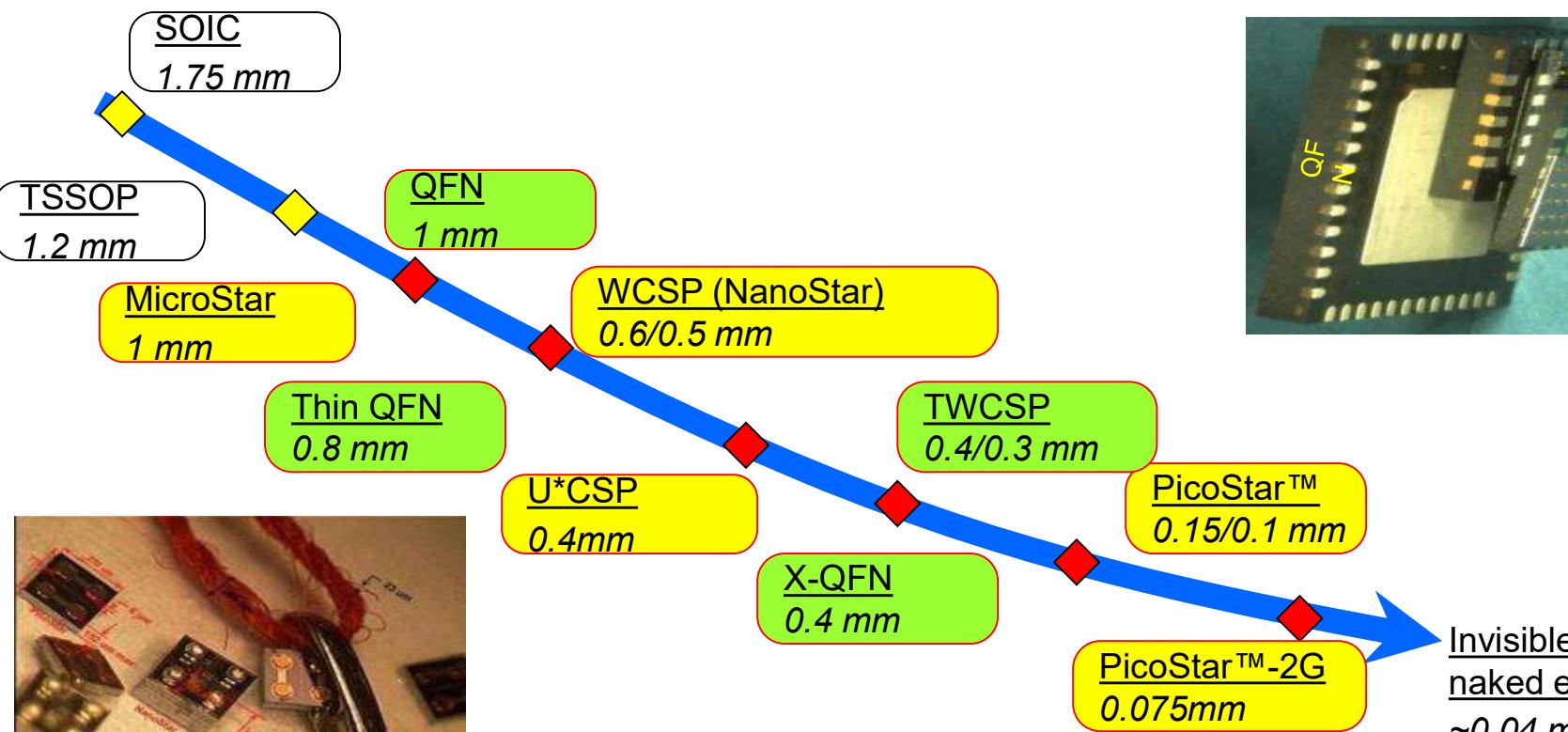
2D  
Side by Side



Pkg X & Y	11x9mm, 15x9mm	10x10mm	16x15mm
Pkg Height	2.8mmt	4.3mmt	5.8mmt
Current	2A-6A	10A, 6A, 4A	30A, 20A, 15A
Availability	Released	Released	Released

TI Information – Selective Disclosure

# Package thickness progression enabling embedded solutions

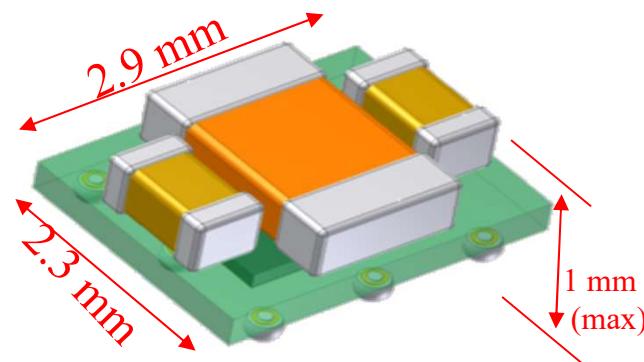
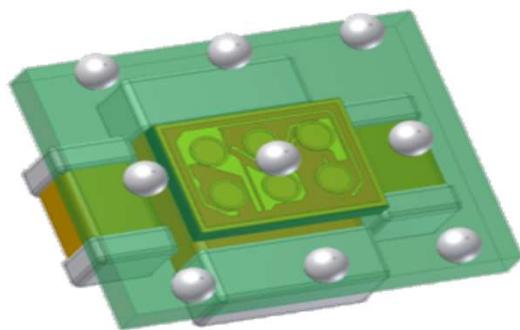


TI Information – Selective Disclosure

 TEXAS INSTRUMENTS

# MicroSiP™ DC/DC converter

- PCB (substrate)
- Embedded PicoStar™ DC/DC converter
- Integrated passives (L, CIN, COUT)
- Released to market



[http://www.ti.com/ww/en/analog/tps82671/index.shtml?DCMP=hpa\\_pwr\\_tps82&HQS=Sample+BA+tps82-bp](http://www.ti.com/ww/en/analog/tps82671/index.shtml?DCMP=hpa_pwr_tps82&HQS=Sample+BA+tps82-bp)

0402 Caps, 2012 Inductor  
TI Information – Selective Disclosure

# Conclusions

- 3D SiP Modules offer simplicity
  - Plug and play Vin to Vout
  - Volumetric power density
- 3D assembly techniques are advancing
  - Embedded PicoStar™
  - Stilted inductor
- Inductor customization offers electrical and volumetric performance
  - 3D stacking
  - Future-tuned, high frequency multiphase performance

# THANK YOU