

Custom Designed Discrete Microinductors and Microtansformers Fabricated on Silicon for High Frequency Applications Dragan Dinulovic, Mahmoud Shousha, Martin Haug

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INTRODUCTION

Miniaturization & integration is main market requirements for electronic devices Magnetic parts are often the largest component in the applications. For new electronics devices also new magnetic components are required. One way for miniaturization is increasing the fsw. Higher fsw requires lower inductance with small size and low profile. Standard wire wound technology shows restrictions for further miniaturization and integration. □ Thin-film technology is a good candidate for development of new generation of magnetic components (magnetic on silicon) Compatibility with CMOS technology enables further integration of the system Power Supply in Package (PSiP) and Power System on Chip (PwrSoC) **DESIGN AND FABRICATION** Developed devices have a solenoid design with open bar (rod) magnetic core and multi-turn coil surrounding the magnetic core Microtransformer and microinductors fabricated on 12-inch silicon wafers on mass production equipment using Far-BEoL RDL technology Multi-turn coil Magnetic core: 4µm thick CoZrTa (CZT) laminated Magnetic core Coil: 15µm thich Cu Insulation Insulation: Polyimide Silicon substrate Fig.1: Cross-section of solenoid design Layer1 Layer5 Maxxxxxxx Layer2 Layer6 Layer3 916444 22222 Layer4 Silicon Coil Insulation Core Fig.2: Fabrication steps of micro components **KEY CONTRIBUTION**

WLSC packaged, fully qualified components based on AEC-Q200 grade 1 standard. Designs available on customer request

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- Wafer Level Chip Scale Packaging technology (WLCSP) implemented for packaging. Package thickness (with balls) $\sim 400 \mu m$.
- Microinductors and microtransformers are fully qualified based on AEC-Q200 grade 1 standard for temperature range (-40°C - +125°C)
- Deferent designs are available based on customer requirements
- Table I: Example: properties of microinductor and microtransformer

Parameters	Value (induc.)	Value (transf.)
L	100nH @ 15MHz	82nH @ 25MHz
Rdc	0,32Ω	0,28Ω
Q-factor	15 @ 30MHz	13.7 @ 25MHz
Isat	230mA	500mA
Ir	900mA	850mA



- Fig.4: Properties of microinductor
- Microtransformer tested in 20MHz nonisolated DC-DC convertor with Semtech SC220 as inductor (windings in series)
- □ Efficiency of 74% is achieved





PROPERTIES & RESULTS



Fig.3: Microinductor (a) and microtransformer (b)

- Inductance density (inductor) > $100 nH/mm^2$
- Inductance density (transf.) > 25nH/mm²
- \Box L/Rdc (inductor) > 400nH/ Ω
- \Box L/Rdc (transf.) >200nH/ Ω



Fig.6: Efficiency & load regulation of the DC-DC converter with SC220 (5V-to-3.3V conversion)

Fig.5: Test board with micro component

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