

### **Embedded Power Management for Automotive Microcontroller Units (MCUs) and its Challenges**

**Frank Praemassing**<sup>1</sup>, Robert Priewasser<sup>1</sup>, Francesco Settino<sup>1</sup>, Giovanni Perini<sup>1</sup>, Werner Hoellinger<sup>1</sup>, Roman Riederer<sup>1</sup> Dirk Hesidenz<sup>2</sup>, Bejoy Mathews<sup>2</sup>

<sup>1</sup>Infineon Technologies Austria AG, Siemensstraße 2, 9500 Villach, Austria <sup>2</sup>Infineon Technologies AG, Am Campeon 1 - 12, D-85579 Neubiberg, Germany













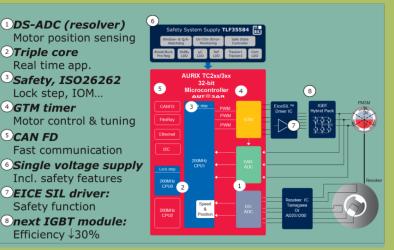
1	Infineon µC Automotive Applications				
2	Power Managements: Evolution				
	141				
3	Power Management: Present Development				
	LIFT				
4	Power Management: Challenges				
	L Lon the				
	L ITE				
	HA				
	L'Htem.				

### **Infineon µC Automotive Applications** Strategy: Chassis, Safety and ADAS/ Connectivity





#### Hybrid Electric Vehicle (H)EV Inverter

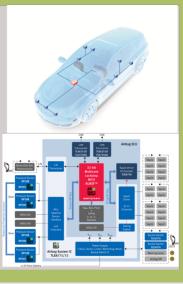


#### **Airbag ECU Overview**

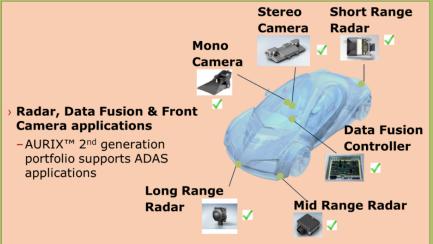
> Scope for µC: central airbag ECU

#### > Airbag tasks:

- Evaluate information from crash sensors and decide to trigger the squibs for bags, belts, pedals, battery, etc;
- Crash data recording (LV37):
- Emergency call
- Ensure power supply during and short after an event (crash) is a key element of airbag applications

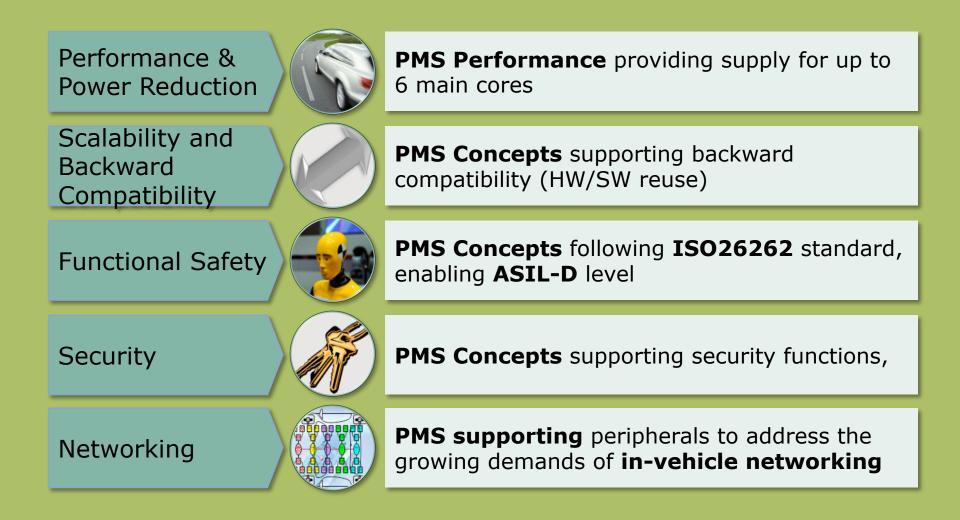


#### Advanced Driving-Assistance System; ADAS;



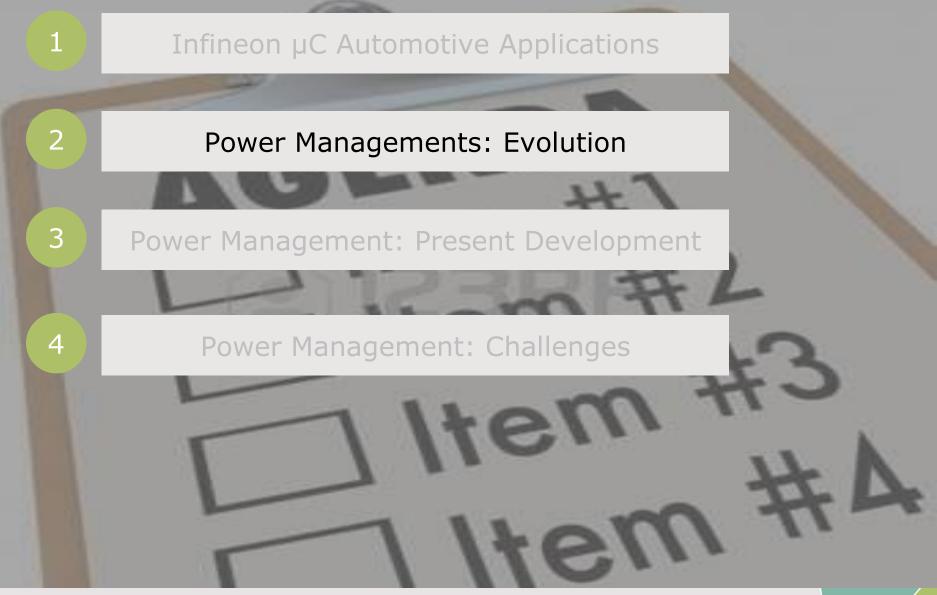
### **Infineon µC Automotive Applications** SoC **Power Management System (PMS) constraints**

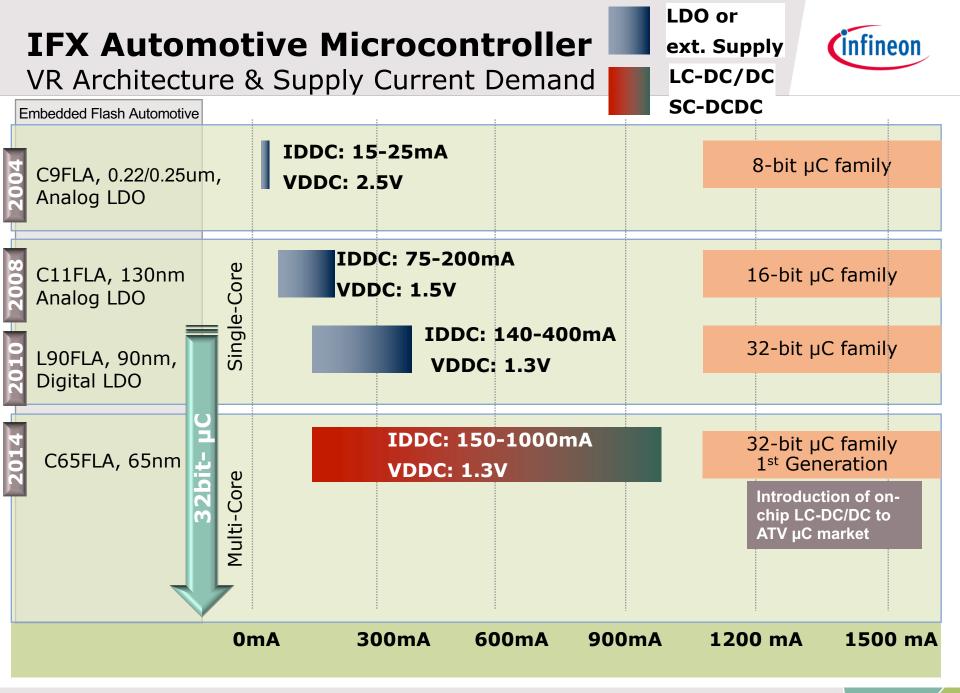
infineon











### **IFX Automotive Microcontroller PMS-CE** to make µC ready for on-chip DCDC (LC & SC)

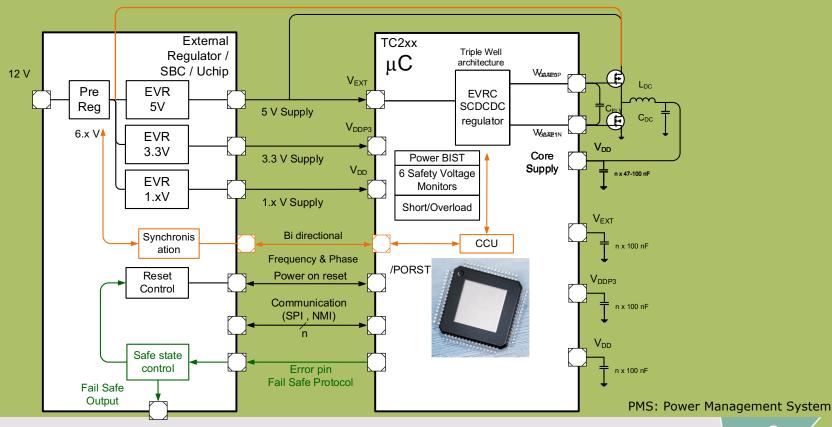


**1. Triple supply to Single Supply with** integrated DCDC regulators devoid of power sequencing
 ~ 50 % reduction of power supply pins and E-pad introduction 2. Safety compliant architecture : Error pin, Bi-directional reset and power fail, Power BIST, 6 Independent

monitors..

3. DCDC Synchronization, Direct Preregulator drive

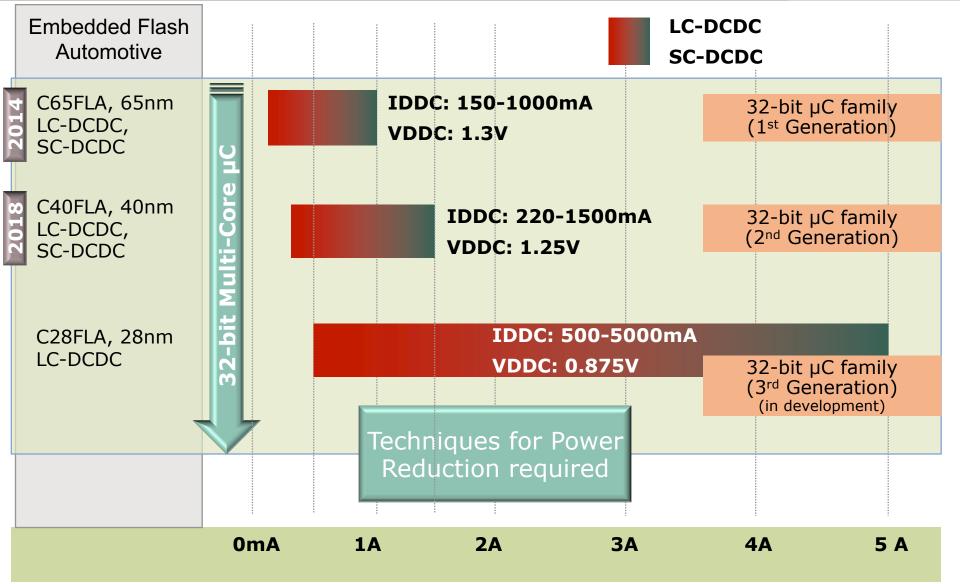
 Switch capacitor distributed regulators for LE devices



# **IFX Automotive Microcontroller**

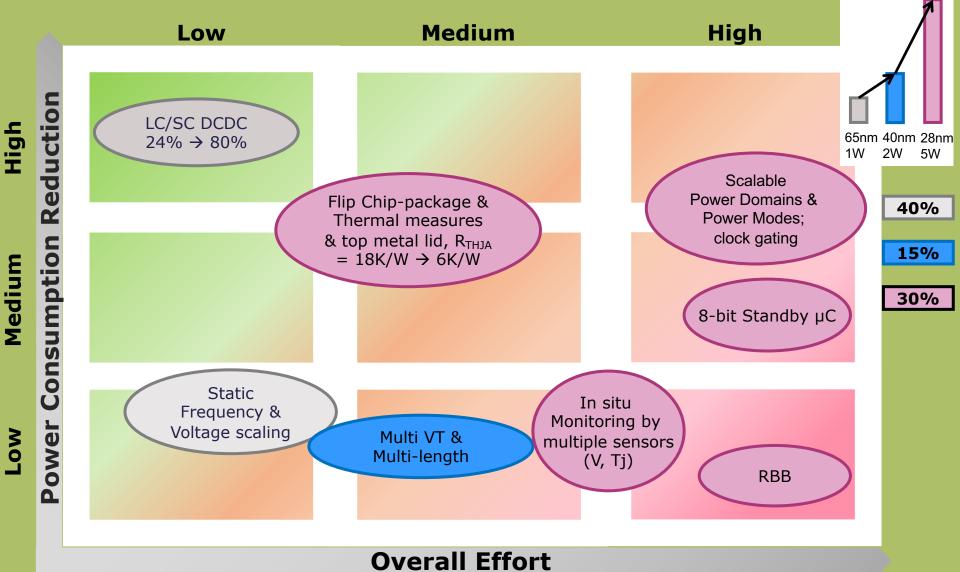


#### Supply Current Demand



### **IFX Automotive Microcontroller** Techniques for power & Vdrop reduction



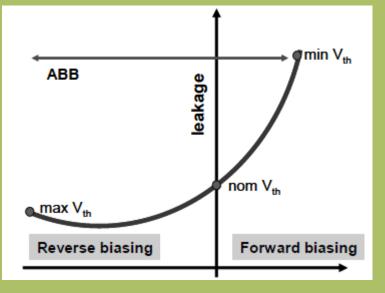


### **IFX Automotive Microcontroller** Development of Body Bias Test Chip, I



#### **Transistor Body Biasing**

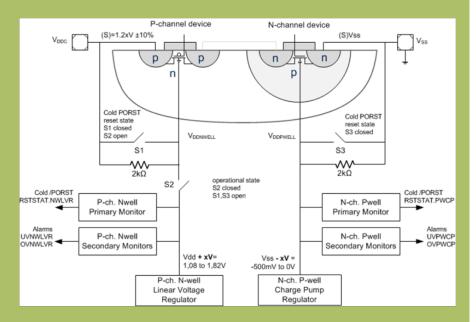
- Investigations for power consumption reduction by Body Bias
- Transistor Body Bias (BB) can be applied to adopt the threshold voltage of MOS devices



#### Adaptive Voltage Scaling (AVS) Adaptive Body Bias (ABB)

#### Test Chip: PMS, 40nm

- N-well: Linear Voltage Regulator (LVR)
- P-well: neg. charge pump (CP) + LVR
- Critical path monitoring (DUT), stop clock and scan-out in case of error

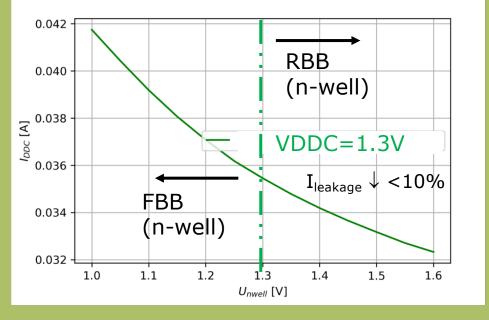


### **IFX Automotive Microcontroller** Development of Body Bias Test Chip, II



#### **Test Chip: Results**

- P-well=-300mV by Charge Pump
- Tj=85°C
- Corner process (NfPf)



#### **RBB Side Effects**

Timing Sign off

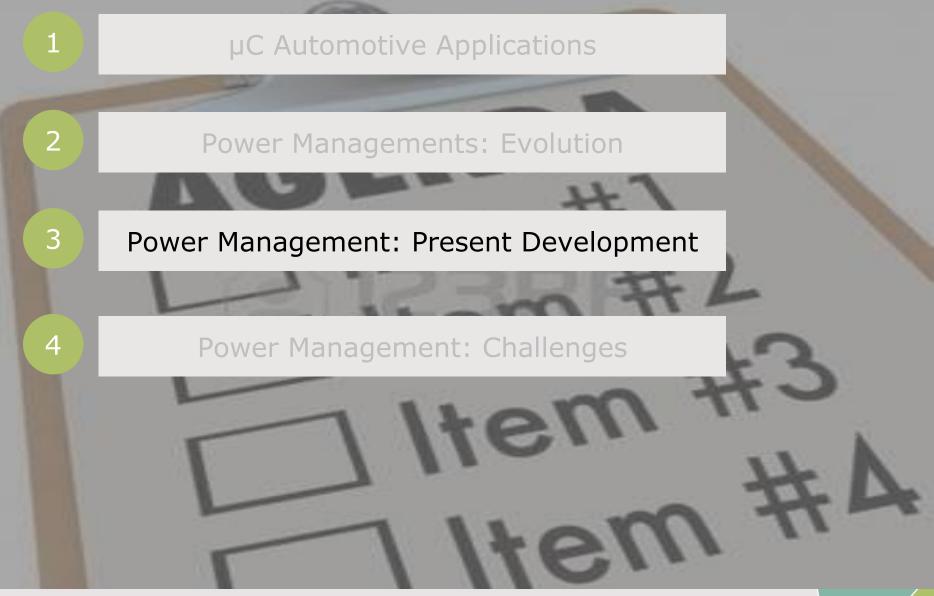
Increased Jitter, clock domain crossing (w/ & wo RBB)

#### Area penalty

- **0.4-1.0** mm<sup>2</sup>
- **EMC** 
  - $\square$  Emission<sup>↑</sup> as Cap<sub>filler</sub>  $\downarrow$
- Functional Safety
  - E.g. complexity<sup>↑</sup> due to well-Voltage Monitoring
  - Production Test
    - □ complexity<sup>↑</sup>, test time<sup>↑</sup>
  - Latch Up Robustness
    - □ E.g. parasitic bipolar effects

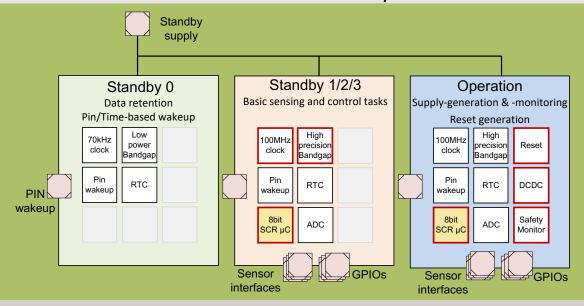


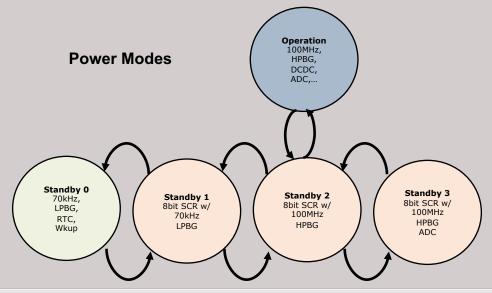




### **Power Management:** Present Development Scalable Power Domains & Power Modes;







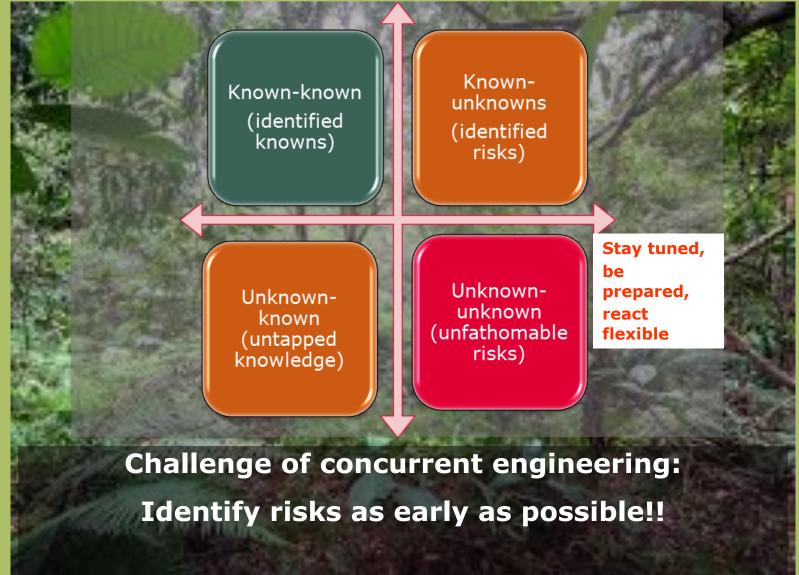




1	µC Automotive Applications
2	Power Managements: Evolution
3	Power Management: Present Development
4	Power Management: Challenges
	[] Item #A
	T ltem T

### **Power Management** Managing Challenges





### **Power Management** Managing Challenges



### **Hidden soldiers**

### Who identified?

2016-09-13

### **Power Management**

### Managing Concurrent Engineering



Challenge	What	How
New Technology	<ul> <li>Leakage ?</li> <li>Matching?</li> <li>Drift effects?</li> <li>EOS</li> <li></li> </ul>	<ul> <li>Continuously spy for technical risks and provide solutions in time (frontloading approach)</li> <li>Pre-development (e.g. Uni cooperation)</li> </ul>
Complexity & Robustness	<ul> <li>Efficiency, Resolution</li> <li>New applications</li> <li>Cross Functional</li> <li>System (ana, dig)</li> <li></li> </ul>	New methodologies      Customer Requirements
Business Case, Time to market	<ul> <li>Test time ↓</li> <li>Si area ↓</li> <li>Zero defect</li> <li>Dev. Cycle time</li> <li></li> </ul>	ConceptCustomer SupportDesign &Production
Physical Integration & XTALK	<ul> <li>Power Integrity</li> <li>Signal Integrity</li> <li>PDN</li> <li>Packaging</li> <li></li> </ul>	Layout Testing   frontload Pre-Si   approach Verification   Processing & Manufacturing

## To the Technical Leads out there...

Avoid problems in the project , else...





Copyright  $\ensuremath{\mathbb{C}}$  Infineon Technologies AG 2018. All rights reserved.

### Ex. 1) Power- & Signal Integrity (PI-SI) XTALK issue: LC-DCDC impact on SAR ADC channels

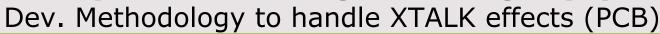


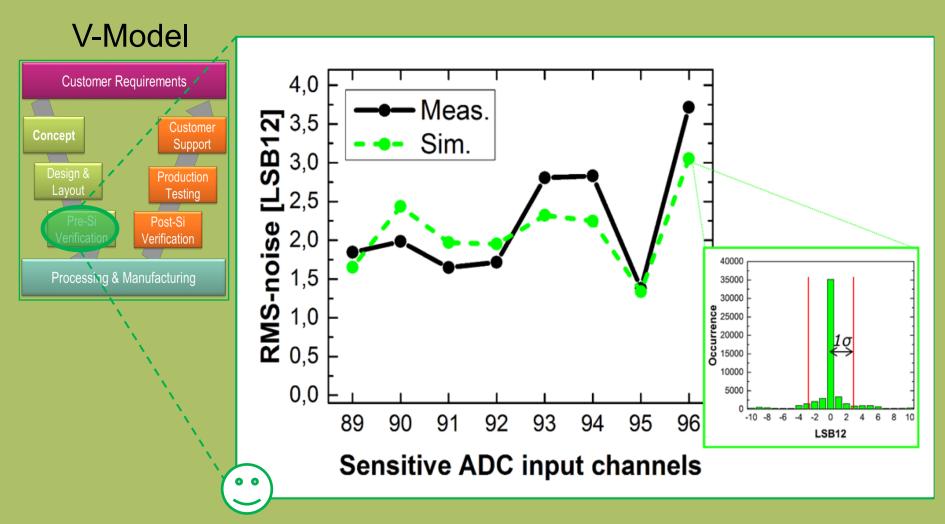
V-Model **Aggressor: DC/DC** step down (buck) **Customer Requirements** Victim: Input channels of 12 bit SAR ADCs Customer Concept Support Those ADCs experience crosstalk due to inductive coupling at Production package-level due to large di/dt of DC/DC gate drivers Layout Testing Pre-Si 4,0 Verification Measurements Spec. violation by ~ 4 LSB 3,5 [LSB12] Processing & Manufacturing 3.0 2,5 **RMS-noise** 2,0 1,5 Spec. (typical) 0.5 LSB 1.0 0,5 0.0 50 60 70 10 20 30 40 80 n Issue found **ADCs input channels** on silicon

90

100

# Ex. 1) Power- & Signal Integrity (PI-SI)



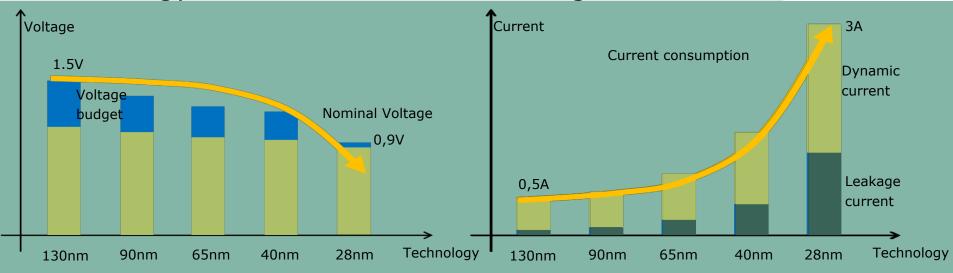


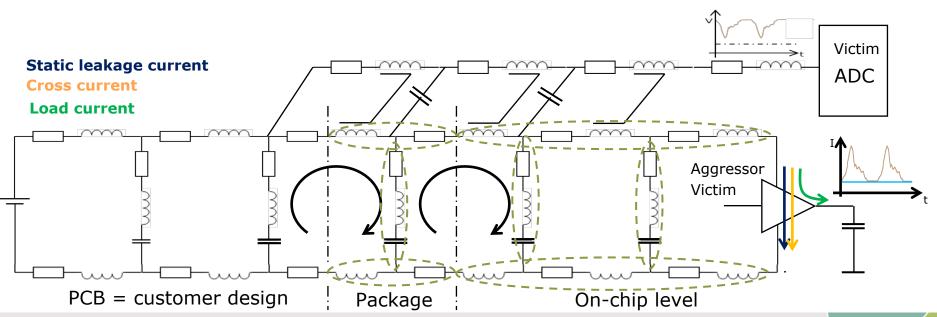


# **Ex. 2) Power Distribution Network**



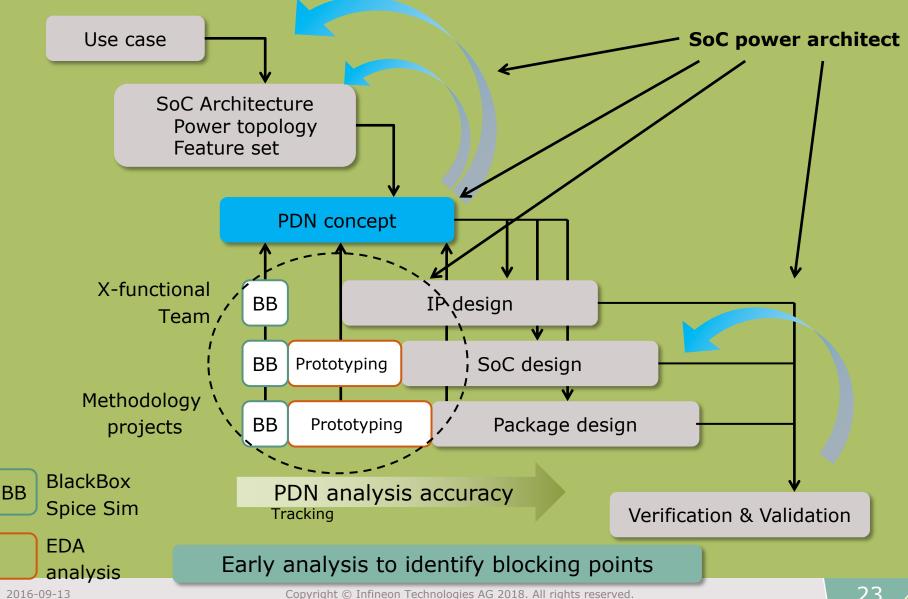
Methodology to ensure efficient PDN design





## **Ex. 2)** Power Distribution Network

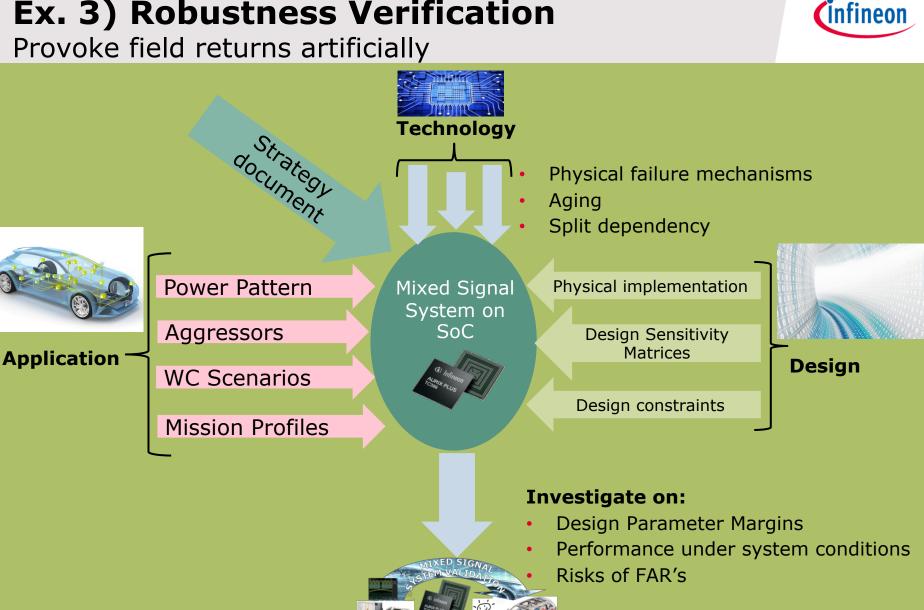
**Design flow: Concurrent process** 

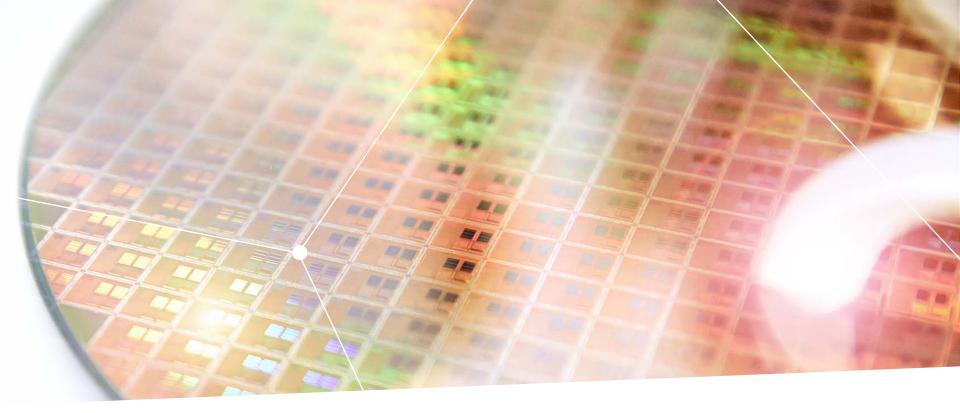


Infineon

## **Ex. 3) Robustness Verification**

Provoke field returns artificially





# Many Thanks for your attention

Questions?





# Backup



Part of your life. Part of tomorrow.

